

Date: Friday, 05/01/2007 9:27:54 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LABEL PLATE	
Job Number	: 29936		Part Number	: D2329	
Estimate Number	: 11840		Drawing Number	: D2329 REV B	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 05/01/2007 S.O. No. : N/A		Drawing Revision	: B	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 12/01/2007 Qty: 10 Um: Each	
Previous Run	: 29936				
Written By	: <u>  </u>				
Checked & Approved By	: <u>  </u>				
Comment	: Est. A 99.11.02 New Issue EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M304S20GA	304/316 .040 Sheet 
<b>Comment:</b> Qty.: 1.0646 sf(s)/Unit Total : 10.6460 sf(s) 304/316 .040 Sheet Material: AISI 304 / 316 SS 0.040 thick Batch No. <u>W101873</u>		
2.0	WATER JET	FLOW WATER JET 
<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D2329 Dwg Rev: <u>B</u> Prog Rev: <u>B</u>		
<b>Comment:</b> 2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK  
<b>Comment:</b> SECOND CHECK		
5.0	BENDING	BENDING MACHINE  
<b>Comment:</b> BENDING MACHINE Deburr Bend as per Dwg D2329		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  DQA:  Date: 07/01/130

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Friday, 05/01/2007 9:27:54 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 29936

Part Number: D2329

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

05/01/29

16

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

PD 07-01-29 10

10

8.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/01/30

Job Completion



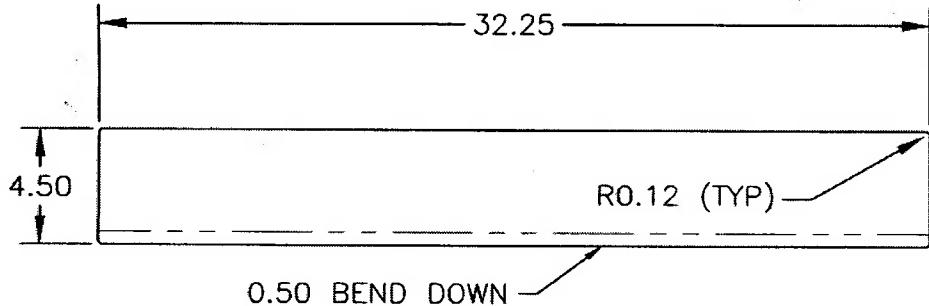
U 07-06-30

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

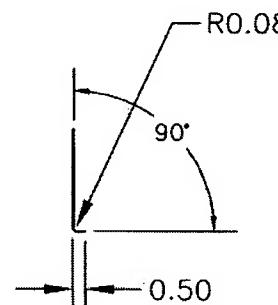
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



D2329 FLAT PATTERN



MATERIAL: AISI 304/316 SS 0.040 THICK (20 GAUGE)  
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
 ALL DIMENSIONS ARE IN INCHES

\* 00 10.04  
 CP 00 10.04

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 2936

**RELEASED**  
 19.10.12  
 KCE

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA	
DATE		DRAWING NO.	REV. B
99.09.21		D2329	SHEET 1 OF 1
A		TITLE	SCALE
B		LABEL 'PLATE'	1:7
		NEW ISSUE	
		ADDED BEND	

## DART AEROSPACE LTD

Work Order: 29936

Description: Label date

Part Number: D2329

Inspection Dwg: D2329 Rev B

Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      X Prototype

**Measured by:**

1961.11.1

**Audited by:**

111

### **Prototype Approval:**

Date: 07/01/08

Date: 07/01/08

Date: \_\_\_\_\_

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	